(GB) User Manual
Blind Rivet Attachment Device Art.-No. 60432

Note:

Read this manual carefully before using the blind rivet attachment device.

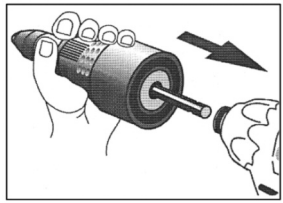
Safety Note

Please note the following safety precautions to avoid malfunctions, damage or injury:

- Observe all safety regulations of the drill that you use.
- Turn off the drill each time and disconnect the power cord when you attach or detach the blind rivet attachment deice or when you are not using the drill. Use only the accessories shown in this manual. The attachment device is not intended for professional use.
- Secure the work piece.
- Do not wear loose clothing or jewelry while working. Make sure that your hair can not be caught in moving parts.
- Persons with disabilities should not use this device or only use this device under supervision.
- Only use the blind rivet attachment with the enclosed reception device.
- If damaged, stop work immediately have the device repaired by a professional. Do not attempt self-repairs.
- Do not continue work with a damaged device or a device that has been dropped.

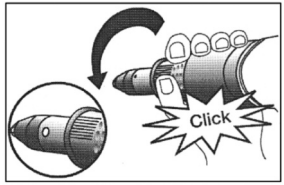
Important steps for operation:

1. Drill holes in the workpiece to be riveted. The size of the holes should correspond with the size of the blind rivets.

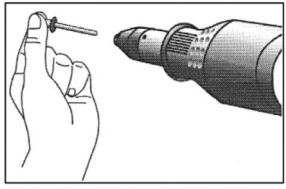


2. Insert the blind rivet attachment device such as bit into the drill chuck.

3. Hold the blind rivet attachment device firmly in one hand and slowly start the reverse rotation of the drill until you hear a "click". The jaws of the receiving device in the blind rivet attachment are now open.

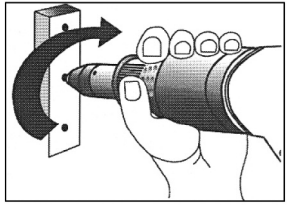


4. Choose the appropriate reception piece for the selected blind rivet and mount it with the enclosed installation wrench on the head of the blind rivet attachment device firmly. Now push the rivet into the tip.

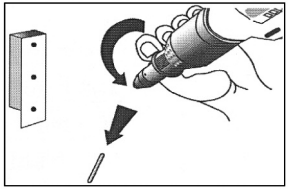


5. Turn to clockwise operation. Verify that the speed is not set too high.

6. Place the blind rivet attachment device firmly on the workpiece to riveted and start the machine in clockwise operation. Hold the blind rivet attachment device and the drill firmly with both hands. When the blind rivet is completely in, the blind rivet attachment automatically cuts of the rivet.



7. Turn the drill to reverse, hold with one hand and let the drill run so long until the rivet top is thrown out.



Troubshooting - jammed rivet

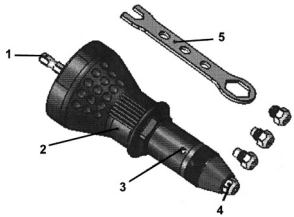
1. Take the blind rivet attachment device off of the drill.
2. Screw the upper black part off of the blind rivet attachment device completely off, counter-clockwise.
3. Turn the hexagonal shank of the blind rivet attachment device by hand, counter clockwise, until the jaws of the blind rivet attachment device are completely open.
4. Take out the jammed rivet by carefully tapping or using a pair of pliers to remove the rivet from the jaws.

Care and storage:

Take the blind rivet attachment device off of the drill before cleaning or performaing maintenance. In order not to damage the surface, do not use harsh cleaners or aggressive chemicals.

Parts List

Remove all parts from the packaging. Make sure that the packaging is kept out of reach of children as these can be pointy and sharp edged.



Overview

1 6-edge shaft
2 Housing
3 window
4 reception device
5 wrench

Technical Data

Dimensions:	59 x 158 mm
Net weight:	318 grams
BGross weight:	368 grams
Reception pieces:	2,4 / 3,2 / 4,0 and 4,8 mm
6-edge shaft:	6,35 mm (1,4”)

Recommended devices with clockwise and counter-clockwise operation

Cordless drill and cordless screwdriver with 12V, 14,4V, 18V
othe electric and pneumatic drills.
Min Torque: 11 Nm. Max Speed: 1000 r / min.